

Signature Gold

Exceptional Style and Performance



A Legacy of Enduring Value

Timeless Classic

Durable

Signature Gold windows are manufactured to the highest quality design and precision specifications, in order to deliver classically beautiful quality products that last a lifetime. Great designs endure and perform. State of the art manufacturing practices deliver quality and efficiency. Expect timeless beauty, simplicity, performance and dependability when you select Signature Gold windows.

Elegant

Our premium window has an enduring classical design that allows homeowners to create an aesthetically pleasing integrated system of windows and doors for their homes. Cream white is the "right white" that looks like fresh paint, with no dingy blue or gray tint to detract from your home's appearance. A **constant force balance system** for a lifetime of effortless operation is far superior to spiral or block and tackle systems. The **extruded ergonomic lift rail** is part of the window and will not break off as the snap-on type can. A **mitered corner contoured glazing bead** with a soft edge leaves the window with a neat, clean sightline, prevents grime, dirt, or mold from collecting in corners, making cleaning easier.

Signature Gold Quality

We offer our customers a product that meets the highest standards for quality and dependability in order to protect your family with strong and secure windows. Something more than you'd expect. Something extra that you need. Something special that you want. The commitment to delivering premium value year after year is the hallmark of Signature Gold quality.



Elegantly Designed and Simply Built



Proven Design and the Latest Technological Enhancements



New Technologies

The Signature Gold premium quality window is manufactured with state-of-the-art equipment, materials, and processes, producing one of the industry's most aesthetically beautiful, high performance, and virtually maintenance-free window series. Continued investment in research, design, and manufacturing makes the Signature Gold window a wise investment today, for a lifetime of enjoyment and value.

Customers tell us that it's the quality and added features of the Signature Gold premium window that set it apart from other replacement or new construction windows.



Lifestyle Choice

Homeowners choose our Signature Gold window because it provides the highest value and gives them options that support their lifestyles. Our classic profile has a curb appeal that never goes out of style. You can make changes to your home's interior or exterior knowing you won't have to change your window style. Our distinctive contoured millwork frame and sash design emulate the beauty of traditional wood windows for timeless design without the maintenance. Makes life a little more enjoyable today and adds to resale value tomorrow.

Reinforced for Strength and Energy Efficiency

Customer Support

Our reputation for superior customer service and support comes from years of repeat customers referring Seaway to new customers who become repeat customers, home after home, generation after generation. Only the most dependable and honest professional home improvement companies, specializing in windows, are chosen to be part of our authorized dealer family. The Signature Gold replacement window is a favorite of their installers due to the high quality and precision construction of Seaway products.

Setting Standards

Seaway Manufacturing sets standards for adopting new window technologies, using premium grade materials and committing to the highest measures for quality design, manufacture, and delivery. We're constantly improving our products so you'll never need to look for a better window. You can have confidence you're buying quality windows of the highest standards that will perform for a lifetime.



Choosing a Quality Vinyl Window

Strength and Durability

Signature Gold's multi-chamber, high quality **unplasticized vinyl (uPVC)** extruded frame and sash are designed to be strong, long-lasting, low maintenance and thermally efficient windows. **Fusion welded frame and sash** creates solid units with stronger joints and cleaner lines. Fusion welding seals the chambers making them virtually impenetrable. Long lasting, **structural silicone wet glazing** permanently bonds the glass to the sash frame adding strength and additional defense against air and water infiltration.



Invest in Signature Gold Quality



UNI-TILT LOCK

Security

Fully interlocking meeting rail with low-profile **Uni-Tilt locking device** that both locks and latches the sash securely to the jambs, eliminating additional visible hardware with a single latch. The system of interlocks creates a virtually impenetrable locking mechanism for strong, safe and secure windows. **Heavy duty vent latches** allow the window to be partially opened for controlled ventilation.*

ERGONOMIC LIFT RAIL



Our **uPVC is a more rigid vinyl** with a thickness you should expect in a premium quality vinyl window. It's highly resistant to UV light damage, is easier to clean, and won't fade, crack, peel, or warp.

Style and Design

Behind every Signature Gold window there are people who bring years of expertise to producing our exacting standards.

Designed and stylized to create a beautifully classic millwork look, giving your home the architectural interest that stands the test of time. No window leaves the factory without the careful scrutiny and trained eyes of a skilled craftsman committed to excellence.



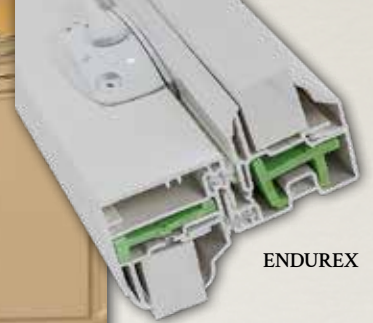
CLASSIC PROFILE CONTOURED GLAZING BEAD

Effortless Maintenance

True sloped sill promotes drainage and eliminates internal weep holes that can clog. Most operating sashes can be either tilted in or lifted out and can be easily cleaned from the inside. Updated **Uni-Tilt lock** lever provides a one-touch sash operation of the tilt-in feature.



* The National Safety Council reminds all homeowners that no device can prevent all window falls. To ensure safety, always have adult supervision to keep children safe around windows.



ENDUREX

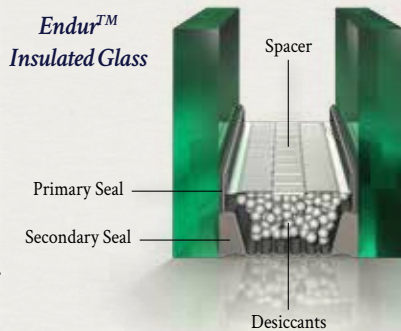


SMART-ER
INSULATING FOAM

Energy Efficient

Signature Gold's exclusive **Endurex composite non-metallic reinforcement** at the meeting rails adds strength, limits heat loss due to conduction and convection, maximizing energy efficiency. **Smart-ER High Performance Insulating Foam** has enhanced thermal properties and prevents voids in the fill, ensuring full thermal benefit in every location compared to other foam filled processes.

ENERGY STAR® qualified **high performance glass packages** will give you the right glass for your climate and desired comfort.



Healthy Home

Signature Gold combines advanced Endur™ Insulated Glass with MicroShield antimicrobial triple weatherstripping maintaining a weather-tight fit, keeping mold and mildew at bay and helping to create an allergy free environment. Endur IG™ has warm edge spacer around the perimeter where the glass can be coldest and prone to condensation. The Endur IG™ spacer uses a 0.0025" thick corrugated stainless-steel top. This extraordinary thin top significantly reduces heat conduction across the top of the spacer and improves performance.



MICROSHIELD TRIPLE
WEATHER STRIPPING



MICROSHIELD



Structurally Sound

Signature Gold PG/DP 50 windows are tested to standards set forth by the American Architectural Manufacturers Association (AAMA) for air infiltration, water penetration, thermal and structural performance.



Built to the Highest Standards

Enjoy Energy Efficient Living

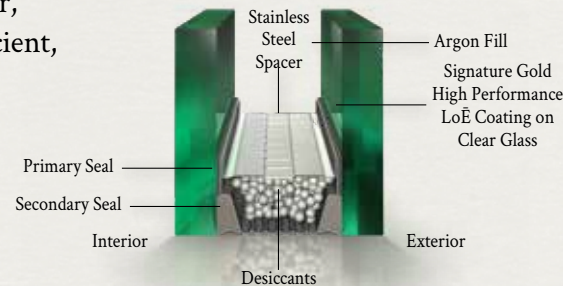


Long-Lasting, Low Maintenance and Thermally Efficient Windows

Signature Gold windows are built to improve the comfort of your home through superior thermal performance. Our windows are independently tested to meet the standards of the American Architectural Manufacturers Association (AAMA), certified by the National Fenestration Rating Council (NFRC), and are ENERGY STAR qualified. Signature Gold windows come standard with a high performance glass package or choose from multiple upgrade options to suit your climate and comfort standards.

Energy Efficiency

Windows and doors are measured using performance rating standards for U-factor, solar heat gain coefficient, visible transmittance, and air leakage.



High Performance Endur™ Insulated Glass

What Is Air Infiltration?

The amount of air that passes through the seals of a window's operating sashes per minute, per square foot of window.

Air Infiltration	CFM (cubic feet of air leakage per minute, per ft ² window) =	Number of balloons
Signature Gold	.01 - .07 CFM / ft² =	2.12 balloons of air leakage per minute*
Typical Vinyl Window	.18 CFM / ft ² =	9.68 balloons of air leakage per minute*
Typical Wood Window	.21 CFM / ft ² =	11.29 balloons of air leakage per minute*
Industry Standard	.30 CFM / ft ² =	16.14 balloons of air leakage per minute*

Using a typical double hung vinyl window would be like having a hole in the wall of your home, leaking 9.68 balloons worth of air per minute!

* Data for air infiltration assumes a 36" x 60" double hung window and 9" x 12" oval-shaped balloon or 482in³ of volume.

ENERGY STAR® - NFRC Label - Definition

U-FACTOR	Measures the insulating value of the entire window system by measuring heat transfer. The lower the number, the better a window retains heat inside in winter and stays cooler in summer.
SOLAR HEAT GAIN COEFFICIENT (SHGC)	Measures how well the window blocks heat from the sun. A number between 0 and 1- the higher the SHGC means a window allows more solar heat to pass into your home. Heat gain can be beneficial in the winter, but can cause summer overheating in warmer areas.
VISIBLE TRANSMITTANCE (VT)	Amount of visible light passing through the window. Choosing a Low E coating can control solar heat gain yet allow visible light to pass through the glass.
AIR INFILTRATION	How much air enters through the window. Lower numbers mean a tighter window. ENERGY STAR maximum allowable for residential is .30 CFM/ft ² (Cubic feet per minute per square foot of the window).



Thermal Performance for glass packages

	U-Factor	SHGC	VT
InsulGlaze 1000	0.17	.26	.42
InsulGlaze 700	0.20	.26	.42
InsulGlaze 450	0.28	.37	.52

Signature-Gold comes standard with IG-450. Above data represents standard and upgraded glass packages for Signature Gold DH. All assume double strength glass, Endurex composite interlock reinforcement Smart-ER foam filled frame, and no grids. All thermal performance values measured using NFRC standards, and vary based on individual window configuration and options. For a comprehensive list of all Seaway Mfg. window configuration packages, consult the NFRC Certified Products Directory.

Glass Options to Suit Your Climate

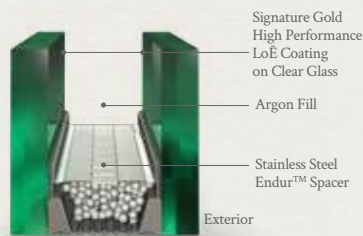
Signature Gold windows are made by Seaway Manufacturing Corporation, an ENERGY STAR partner for over a decade, and offer a selection of energy-efficient options for your climate zone and unique location. Depending on your home conditioning needs, ENERGY STAR has designated four climate zones to help differentiate the attributes of an efficient window for each of these zones. Glass packages can be customized to give you just the right performance for your location. Choosing the optimal energy efficient windows determines your comfort year-round and saves you money. High performance windows control heat gain and loss to keep your home cooler in the summer and warmer in the winter.

Air Leakage ratings across all window styles and IG units are 0.01-0.07 CFM/ft².

Signature Gold InsulGlaze 450(N), 455(S)

- Dual Pane High Performance LoE Northern or Southern climate optimized glass with Argon fill
- Stainless Steel Endur™ Spacer reduces condensation
- U-Factor 0.24-0.28(N), 0.23-0.28(S)*
- SHGC 0.32-0.37(N), 0.16-0.21(S)*

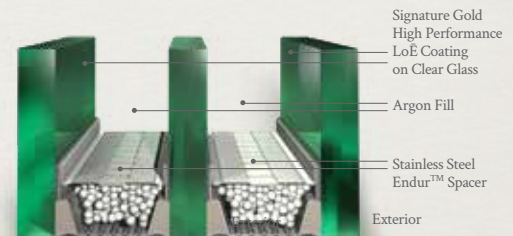
Allows sun's heat to penetrate northern homes, keeps heat and sun out in southern climate



Signature Gold InsulGlaze 700

- Triple Pane High Performance LoE Northern or Southern climate optimized glass with Argon fill
- Stainless Steel Endur™ Spacer reduces condensation
- U-Factor 0.14-0.24*
- SHGC 0.23-0.27*

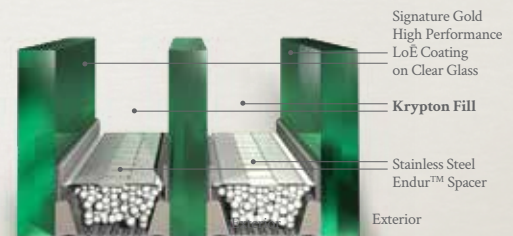
Cost effective upgrade recommendation for all climates and zones, north or south



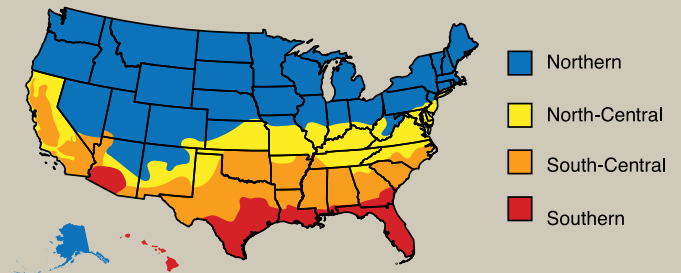
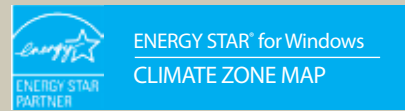
Signature Gold InsulGlaze 1000

- Triple Pane High Performance LoE Northern or Southern climate optimized glass with Krypton fill
- Stainless Steel Endur™ Spacer reduces condensation
- U-Factor 0.13-0.20*
- SHGC 0.23-0.27*

Ultimate insulation for all climates while allowing ample visible light and neutral color



*NFRC data represents whole product ratings and performance numbers will vary based on individual window configurations and options. Contact your local independent Signature Gold authorized dealer for specific NFRC ratings and ENERGY STAR qualifying glass recommendations.



Windows

Climate Zone	U-factor ¹	SHGC ²	
Northern	≤ 0.27	Any	Prescriptive
	= 0.28	≥ 0.32	Equivalent Energy Performance
	= 0.29	≥ 0.37	
	= 0.30	≥ 0.42	
North - Central	≤ 0.30	≤ 0.40	
South - Central	≤ 0.30	≤ 0.25	
Southern	≤ 0.40	≤ 0.25	

Air Leakage ≤ 0.3 CFM/ft²

1.) Btu/hr·ft²·°F

2.) Solar Heat Gain Coefficient

High performance window packages can be customized with a variety of Low E coatings, UV protection or added insulation options to meet the ENERGY STAR criteria in your climate zone. Seaway optimizes the thickness of all IG units based upon specific configuration ordered. Ranges represent all Signature Gold Picture, Double Hung, Slider, and Casement window styles.



LoE glass options help to protect interior furnishings, fabrics and carpets from fading. Signature Gold's standard LoE coating transmits much of the sun's available light into your home while blocking most of the sun's damaging UV energy. Various LoE coatings are available as required for specific applications.

Design & Engineering

- ① 3 ¼" frame depth-standard depth with beauty and benefits that are anything but standard
- ② Fusion welded master frame and sashes for strength and beauty
- ③ Smart-ER High Performance enhanced insulating foam for enhanced thermal performance
- ④ Constant force balance system for a lifetime of reliability
- ⑤ Variable depth InsulGlaze units for optimized thermal performance in every glass package
- ⑥ Limit latches for safe and convenient ventilation
- ⑦ Uni-Tilt lock/latch for one-touch sash operation
- ⑧ Low profile hardware stays below the glass area for clean sightlines and enhanced beauty
- ⑨ Integral interlock at meeting rail for security and thermal enhancement
- ⑩ Structural silicone wet glazing for strength and optimal performance
- ⑪ Traditionally elegant contoured millwork design
- ⑫ MicroShield antimicrobial weatherstripping minimizes dust, dirt, mold and mildew
- ⑬ True sloped sill for better drainage and enhanced sightlines
- ⑭ Extruded aluminum screen frame with Ultra SeaClear fiberglass mesh with WaterShed Technology provides an enhanced bug barrier and increased airflow
- ⑮ Optional welded nail fin



Double Hung and Slider Windows

Classic Looks, Great Ventilation

Uni-Tilt Lock Integrated lock and latch eliminates the need for additional visible hardware. Window sashes slide vertically and can be tilted inward for cleaning from the interior of your home. Sliders are equipped with the Ultra SeaCure lock and can be lifted out for easy cleaning.

Constant Force Balance System for a lifetime of effortless operation, is far superior to spiral or block and tackle systems.

Interlocking Rails and Ultra SeaCure Lock

The streamlined, low profile lock integrates seamlessly to provide structural strength and a virtually impenetrable lock. The interlock eliminates nearly all air infiltration and provides extra strong, safe and secure windows.

Wind Zone Rating The structurally superior Signature Gold Double Hung outperforms the requirements to withstand even the harshest weather. You'll find comfort knowing that your windows have high wind resistance, PG50 (Performance Grade) and an exceptionally low air leakage, with maximized glass area.

High Performance Rollers Expect effortless Signature Gold Slider Window operation from our superior brass rollers with precision needle bearings.



SLIDER WINDOW



ULTRA SEACURE SLIDER LOCK

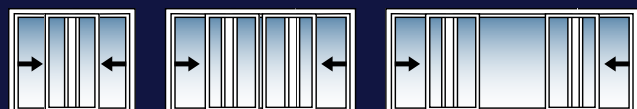


UNI-TILT LOCK

Double Hungs can be mulled together or combined with picture windows.



Slider windows come in two or three lite styles.



Casements and Awnings

Our Commander Series



Commanding Views and Best Energy Efficiency

Hardware System So sleek you'll hardly know it's there. The flush design beautifies your window without sacrificing security. **Multi-Point Locking System** engages multiple locks with one control and ensures a tight seal for easy, reliable security. **Geared Handle** for easy operation and allows you to open and close windows with only one hand. **Collapsible Hardware** for convenience around blinds and other window treatments.

Triple Weather Seal allows for tightly sealing windows that get tighter as the wind blows. Multi-step sash and frame with fin and bulb weather seals.

Unique Contoured Exterior Sash presents an elegantly designed finish and **Extended Glazing Pocket** designed to accept a wide selection of insulated glass options are each optimized for the specific configuration chosen.

Ultra SeaClear Contoured Screen Aesthetically designed to match the contour of the window glazing bead, the screen frame matches the window frame's millwork creating a clean refined and finished look to the window's interior. Industry leading light-transmittance, better airflow and fewer bugs. Snaps into place without messy clips or screws.



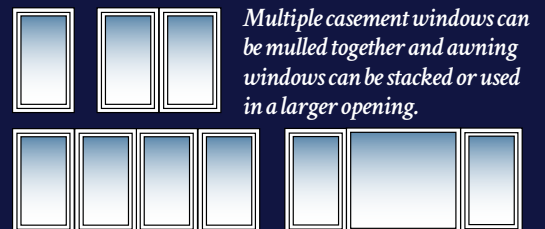
CASEMENT OPERATOR



COMMANDER
CASEMENT LOCK



CLASSIC PROFILE FRAME



Multiple casement windows can be mullied together and awning windows can be stacked or used in a larger opening.

Bow, Bay and Garden Windows

Enhance the Look of Your Home

Fusion Welded Z-Cap™ Exclusive, custom-fit cap utilizes unique technology that creates a strong, tight seal against water and air infiltration.

Vertical mullions in Seaway's enhanced bow and bay window system are reinforced with **threaded steel rods**, attached between the head and seat, using counter-sunk weld nuts, to minimize sag and provide maximum longevity, value, and performance over time.

Bow and bay system comes standard with a **pre-installed seat** design. Layered 3/4" exterior grade plywood and a 1" High Density Foam Core. Seatboard is thicker and stronger, yielding an insulating value of R-9. Optional, deluxe R-21 insulated seat for added insulation and comfort.

Pre-insulated seat available in three designs: (1) 'Stop at the Jamb' or (2) 'Stop at Specific Distance from Inside'. Insulation stops at the outside wall providing insulation where needed without reducing the overall height of the window. (3) 'Entire Seat' option specifies the insulation on the entire seat.

Customize bow and bay windows with furniture grade mullions, interior recessed lights, shingled, aluminum or copper roof options, finishes, and seatboards. Choose from a wide selection of additional options.

Head and Seat Boards are 1 1/4" thick and finished with a furniture grade birch or oak hardwood veneer that can be painted or stained for a custom, elegant look. Laminated seatboard exterior for lasting protection.



Bring the outdoors in with a Garden Window

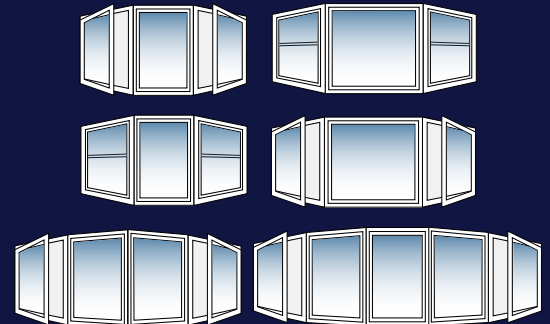
Easy-to-open End Vents provide perfect ventilation. Multi-Point Locks provide added protection. A variety of laminated seatboard and design options are available for interior and exterior beauty and protection.

The Focal Point of Any Room



Multiple Ways to Expand the View of Your Property

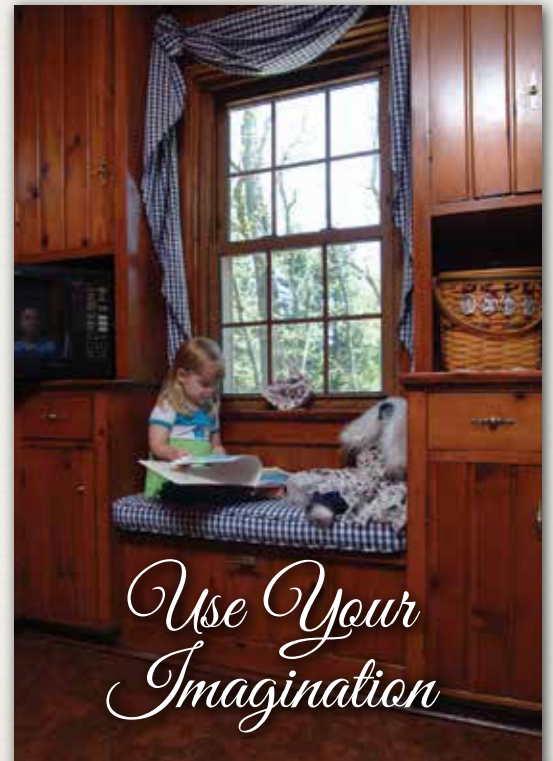
Combine these windows for multiple configurations.



Fixed and Specialty Shaped Windows

Complement Your Home's Distinctive Architectural Style

Use alone or in combination with architectural shapes, casements, awnings, or double hungs to expand the view and create a totally customized look. Fixed, also known as picture windows, do not open and can be large or small to create a focal point in the room, add interest to a space, or open up a dark corner. Specialty shapes add interest and originality. Create the curb appeal of a custom home with Signature Gold fixed and specialty shaped windows.



Specialty Shapes



Window drawing is for illustrative purposes only.

Use Your Imagination

Prima Vista Sliding Patio Door

*Connect the Outdoors to the Indoors
for Wide Open Views*

Thermal Efficiency and Increased Sound Dampening with a performance grade PG60, you'll have secure thermal and structural performance. Control your inside conditioning costs, keep weather out, and reduce unwanted noise.

Patented Sliding System Robust, adjustable dual tandem 1" Ultrex rollers with marine ball bearings ensure a smooth, easy, and quiet operation.

Silent Glide Extruded Screen and Self-Cleaning Tracks Rigid enameled aluminum frame fits firmly within an adjustable spring loaded suspension system in each corner to prevent derailing or jamming.

Integral Lift and Tilt Mini Blinds Optional 1" glass with integrated mini blinds is available for maintenance-free privacy.

Field Changeable Vice Versa Feature Exclusive wheel system allows the direction of the opening to be changed from left to right or vice versa simply and easily.

Low E, tempered glass with Argon Gas Fill and Ultra Warm Edge Spacer adds thermal efficiency.

Thermal* & Structural Performance

	U-Factor	SHGC	PG
InsulGlaze 450	0.29	0.30-0.37	PG-60

*Prima Vista comes standard with IG-450, 7/8" tempered glass, no foam fill, and no grids. All thermal performance values measured using NFRC standards, and varies based on individual window configuration and options. For a comprehensive list of all Seaway Mfg. window configuration packages, consult the NFRC Certified Products Directory.

** 6-foot patio door tested per AAMA/WDMA/CSA 101/1.S.2/A440



*A Beautiful and Energy Efficient
Sliding Patio Door is an
Investment Worth Making*

Select from five designer interior colors and eight designer exterior colors on the **Color Selections** page. Grids available in contoured, flat or slim line.

ENERGY STAR® Qualified in Highlighted Regions

ENERGY STAR

NFRC
National Fenestration
Rating Council®
CERTIFIED

Seaway
Manufacturing Corp.
Prima Vista Patio Door
Vinyl Frame – Dual Glazed – VP
Low E/Argon – IG440 – DSB – No Grid
Label #: ---
CPI #S31A – A – 13

ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
0.29	0.37
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
0.52	≤ 0.3

Manufacturer attests that these ratings conform to applicable NFRC procedures for determining whole product performance. NFRC ratings are determined by a fixed set of environmental conditions and a specific product size. NFRC does not warrant any product and does not warrant the suitability of any product for any specific use. Consult manufacturer's literature for other product performance information.

SILENT GLIDE EXTRUDED SCREEN SASH



PATENTED SLIDING SYSTEM



Signature Gold Features

Built with pride by craftspeople who attend to every detail, every step of the process.

- **Narrowline frame and sashes** with fully fusion-welded corners provide a strong joint and virtually impenetrable seam.
- **Air tight, multi-chamber, unplasticized vinyl(uPVC) frame and sash extrusions** are rigid, durable, resistant to UV light damage, easy to clean and provide enhanced thermal performance.
- **Full 3 1/4" depth with designer 'picture frame' profile** for a timeless classic appeal.
- **PG50 (DP50)** meets additional water and wind resistance requirements.
- **Constant force balance system** provides a hidden, effortless window operation over the lifetime of your windows, far superior to spiral or block and tackle systems.
- **Ergonomic lift rail** is engineered for structural integrity, an integral component of the sash, maximizing strength and beauty.
- **MicroShield anti-microbial triple weather-stripping** is weather tight and protects against mold and mildew.
- **Dual Vent stops** limit the degree to which your windows open for convenient ventilation.
- **Endurex composite non-metallic reinforcement** at the meeting rails limits heat loss due to conduction/convection for strength and energy efficiency.
- **Fully interlocking meeting rail** provides strength and security, nearly eliminating all air infiltration for more energy efficient double hung or slider windows.
- **Uni-tilt 'all-in-one' lock lever** for Double Hung windows, provides an elegant look and one-turn functionality.
- **Extruded aluminum screen frames** incorporate internal, stamped corner keys for enduring strength, while our special Ultra SeaClear screencloth provides superior visibility, light, air flow and insect protection.
- **Insulated glass** with your choice of configurations to suit your unique location and with structural silicone wet glazing for the longest lasting, best looking, and most structurally sound glazing method.
- **Beautiful solution for large openings** Aluminum reinforcement adds heavy duty support for larger size openings.
- Available in **Replacement and New Construction** styles, suitable for both residential and light commercial applications.



ENERGY STAR® Qualified in All 50 States

National Fenestration Rating Council®
CERTIFIED

Seaway Manufacturing Corp.
Signature – Gold DH
Vinyl Frame/VF – Triple Glaze – VI – FRP
Low E/Krypton – IG1000 – DSB – No Grid
Label #:#:#
CPD #SBA-A-26 5

ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
0.17	0.26
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
0.42	≤ 0.3

Manufacturer stipulates that these ratings conform to applicable NFRC procedures for determining whole product performance. NFRC ratings are determined for a fixed set of environmental conditions and a specific product size. NFRC does not recommend any product and does not warrant the suitability of any product for any specific use. Consult manufacturer's literature for other product performance information. www.nfrc.org

Air / Water / Structural Performance for Signature Gold Windows

	Air ¹	Water	Structural ²
Signature Gold Window	.01-.07 CFM/ft ²	7.5 psf	R-DP50 (171mph)

1.) Performance range includes DH, Slider, PW, & Casement. All units tested per ASTM E283 as part of AAMA/WDMA/CSA 101/1.S.2/A440. 2.) Signature Gold windows achieve a minimum residential DP50.

Thermal Performance for Signature Gold windows*

	U-Factor	SHGC	VT
Double Hung	0.17	0.26	0.42
Casement	0.17	0.23	0.36
Slider	0.18	0.26	0.41
Picture	0.14	0.27	0.44


*Signature-Gold comes standard with IG-450, Endurex composite interlock reinforcement (DH & Slider only), and Smart-ER foam filled frame. Above data represents the upgraded IG1000 glass package with double strength glass and no grids. All thermal performance values measured using NFRC standards, and varies based on individual window configuration and options. For a comprehensive list of all Seaway Mfg. window configuration packages, consult the NFRC Certified Products Directory.

Color Selections

Designer Interior and Exterior Colors or Custom Color Matching Choose from a selection of popular designer colors or allow us to color match a custom exterior color.

Stylux Heat Resistant Exterior Color Finish

Our paint facility utilizes technology that pretreats the vinyl for a better finish. Our air-dry pre-treated process provides a better molecular bond between the coating and vinyl. We use waterbased products made from environmentally-friendly materials with minimum VOC content.

Standard Colors & Coatings				
Designer Interior				
	White	Beige	Light Oak	
				
	Medium Oak	Cherry	WoodEssence	
Stylux Heat Resistant Designer Exterior Color Collection				
	White	Almond	Beige	Sand
				
	Coffee	Chestnut	Evergreen	Black



WoodEssence - Interior Looks Like Wood

If you prefer the traditional warmth of wood interior windows without the maintenance hassle, take a close look at our woodgrain laminate. You can either stain or paint to get the wood look you want. For details see the WoodEssence section of the *Design Options* pages.



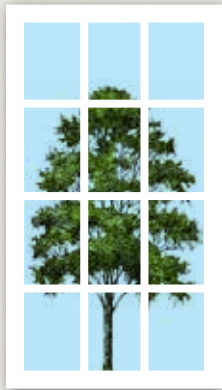
Design Options

Grid Options

Want to define your home style or simply add some distinction to the look of your new windows? Add style and impact to your windows with decorative grids enclosed within the insulated glass unit for easy cleaning. Grids are available for any window style and can be made using any grid profile. You choose the number of verticals and horizontals to create the look you want.

Grid Patterns

Standard grid patterns shown, more options are available.



COLONIAL



PRAIRIE

* WITH FLAT GRID ONLY



DIAMOND*

Grid Profiles



SLIMLINE
GOLD, WHITE



CONTOURED
WHITE, BEIGE,
OR WOODGRAIN**

** WITH ANY STANDARD EXTERIOR COLOR



FLAT
WHITE, BEIGE,
OR BRONZE**

Simulated Divided Lites

SDL grids permanently adhere on the interior and exterior glass. Our coped joints, not butted, provide additional elegance and the look of authentic divided lites for an elegant finish.

Available in a wide variety of patterns, all colors, and (interior) wood grains. Homeowners who love the function of a Casement with the look of a Double Hung may choose our 2" faux Meeting Rail SDL.

Available in Designer Interior and Stylux Heat Resistant Exterior Color Collections and the WoodEssence paintable/stainable simulated wood interior.



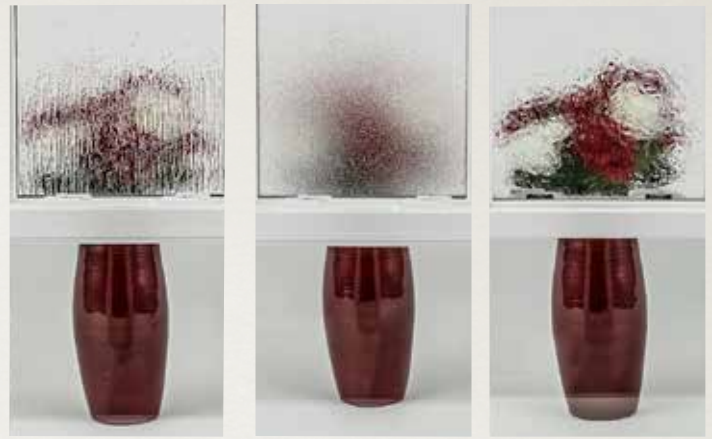
DOUBLE HUNG WITH COLONIAL STYLE GRIDS,
ARCH-TOP, WITH CUSTOM GRID PATTERN

Create the Look You Want



Decorative Glass

Patterned or tinted glass lets light in while obscuring the glass for privacy or simply a unique look. Seaway offers a variety of patterns and tints. Some decorative glass may not be compatible with all products, check with your Authorized Seaway Dealer for options. **Tempered safety glass** is available on all products and comes standard in the Prima Vista Patio Sliding Door. **Laminated glass** adds strength, additional security and provides additional sound attenuation.



RAINDROP

FROST

GLUE CHIP

Window Hardware

Hardware colors, white, champagne, beige, or chocolate available to coordinate with your finish.

Casement & Awning Window Operator



Double Hung Window Uni-Tilt Lock



Commodore Casement and Awning Window Latch



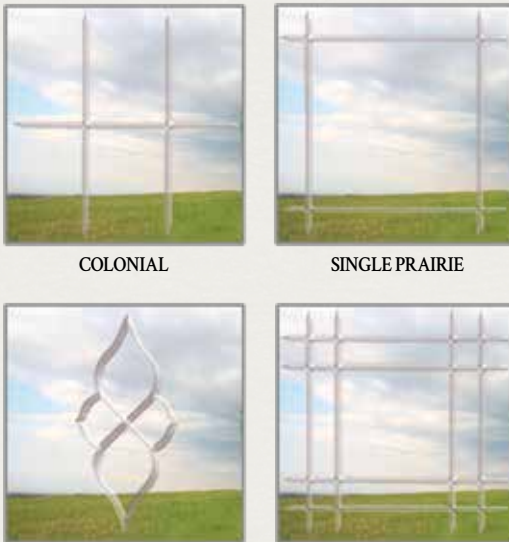
Double Hung Window Ultra SeaCure Tilt Latch & Lock



Finishing Touches Matter

Decorative Glass V-Groove

Available in polished, frosted, or shadow bevel finish.



COLONIAL

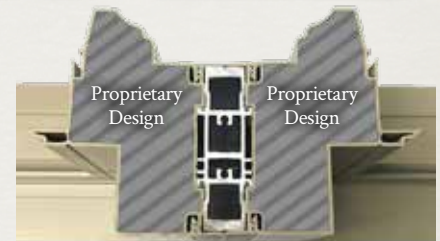
SINGLE PRAIRIE

FLORENTINE

DOUBLE PRAIRIE

Expansive Window Design

You can rest easy knowing that design opportunities using Signature Gold windows of dramatic sizes or shapes are achievable. **Integral Structural Mullion** enhances the size limits of large window configurations while providing robust structural integrity needed. The ISM is designed to be secured right in the opening, providing safe and structurally sound installations. The ISM can be used vertically, horizontally or a combination of both.



Sliding Patio Door Hardware



WHITE OR
BEIGE COATED

BRASS

BRUSHED CHROME

BLACK NICKEL

Design Options

Ultra SeaClear Screens

Ultra SeaClear screens come standard with Signature Gold windows. The Ultra SeaClear screen is engineered to provide more light, visibility to the outside, and airflow, while keeping out the bugs. Elegantly designed full flange snap in screen blends into the window while fitting securely into the screen track.

Blinds Between the Glass

Optional integral mini-blinds with lift and tilt available for maintenance-free privacy. Raise, lower or tilt. Available for all window styles and the Prima Vista sliding patio door.

WoodEssence - Woodgrain Laminate Interior

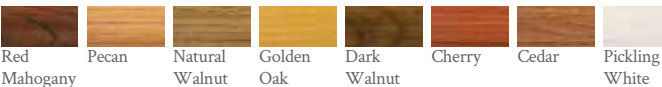
Attain the traditional aesthetic and elegance of authentic wood windows without the countless maintenance hassles.

Designed for either staining or painting the interior of your windows, achieving an exact color match with your interior trim or a complementary color scheme to coordinate with your home's decor.

Paint, stain or sealants should be applied upon installation.

WOOD ESSENCE INTERIOR

Examples of Signature Gold WoodEssence Custom Stain Options



Enjoy Gorgeous Views



ULTRA SEACLEAR SCREEN TYPICAL FIBERGLASS SCREEN



Blinds Between the Glass

Seaway Manufacturing

Family Owned Business

Seaway is a family owned, woman owned business currently operated by the third generation of the Goodrich family, celebrating a tradition of quality craftsmanship and personalized service since 1959. Seaway Manufacturing is an active industry leader, making products that meet today's requirements and create enduring value. We're passing on our high standards of excellence from one generation to the next and to every member of our Seaway team. With a long history of proven dependability, Seaway develops products to meet your home improvement needs. We listen to customers and take pride in maintaining long standing relationships based on trust and integrity.

Made in the USA

Made in Erie, Pennsylvania, at our 100,000 sq. ft. factory. Seaway sources components within the US and collaborates with our northern fabrication partners in Canada. Regularly ranked among the Top 100 Window and Door Manufacturers in the US by Window and Door® Magazine.



Our Dealers

Only the most dependable, highly reputable, professional window contractors and specialty home-improvement dealers are selected to be part of Seaway's dealer family and Seaway actively provides them with the most current technical and industry information. Nearly all of our independent Signature Gold dealers have long-standing, established businesses, and strong reputations for superior quality work. Our dealers share our passion for excellence. Together, we're committed to your complete satisfaction, from the factory to your authorized local Seaway Dealer, we take care of you.



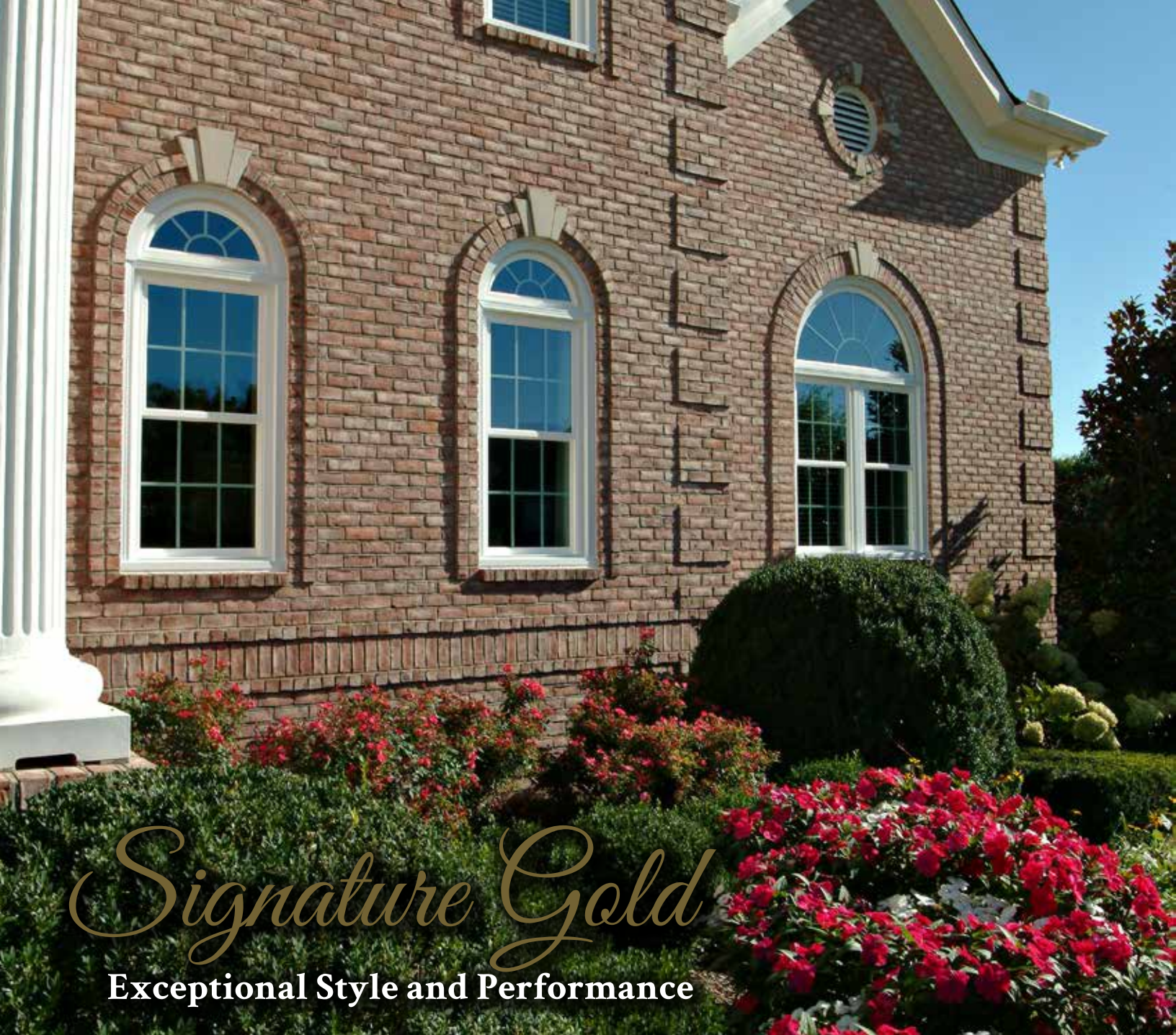
Our Pledge

At Seaway, we continue to add state-of-the-art equipment and automated processes, enabling us to concentrate on the details that ensure the finest quality and innovative products. We're proud to design and manufacture products that improve your home's beauty and provide lasting energy savings and investment value.

Seaway is deeply invested in the Erie, PA community, dedicated to thousands of homeowners, and committed to our dealers who year after year, enthusiastically recommend the best replacement or new construction window choice in America - Seaway.

Enhance your home today with Seaway products that will last a lifetime.

Jana Goodrich, President & CEO
Patrick Goodrich, COO
Seaway Manufacturing Corp.



Signature Gold

Exceptional Style and Performance



2250 East 33rd Street, Erie, PA 16510

p: 814.898.2255

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Due to product changes, improvements, and other factors, Seaway reserves the right to change or delete products described herein without prior notice. Color samples may vary slightly from the actual color finishes due to the limitations of the printing process. Please see your sales representative for an actual sample of finishes. Given the wide variety of configurations available, homeowners who require specific performance ratings should specify such with their Seaway dealer.

Seaway Manufacturing Corp. is a proud supplier of the highest quality premium remodeling products. We invite every consumer to carefully examine our products, warranties, and reputation, and we make every attempt to choose only the most outstanding, independent remodeling companies to distribute our products. As a manufacturer, we do not control or take responsibility for the actions or conduct of contractors that may sell or install Seaway products.